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Universal Clamp Insert, 2021 Axis A22, T22, T23 Installation Instructions

(WNG-UNI-CLAMP-INSRT-2021-A22-T22-T23)

This Wake N Grill Universal Clamp Insert, 2021 Axis A22, T22, T23, is designed to adapt the standard Universal clamp (WNG-UNI-CLAMP), to accommodate 2021 Axis A22, T22, and T23 boat models.

Please read these instructions carefully. If, at any time, you have a question about the installation or setup, please review the "How To" section at www.wakengrill.com/how-to/. If you like talking to a real person, we are here to help. Just give us a call at 480-686-3130 for technical assistance.

After reviewing these instructions, if you feel uncomfortable performing the installation, please contact your local dealer.

Tools Required:

1. Hex keys (2): 5/32" and 7/64"
2. Thread Lock (Loctite Blue) ***Provided in Universal Assembly kit***

Unpack Contents:

Carefully unpack contents of boxes. Figure 1 represents what is in the box. Find a suitable area to lay the parts out and assemble (wood shop table or other soft work area). Now is a good time to inspect parts for damage from shipping.



Figure 1 Kit Contents

Universal Clamp Insert Assembly (Universal Clamp Insert 2021 Axis A22, T22, T23):

Step 1: Locate parts: Unwrap and inventory the following parts in preparation for assembly:

- (1) Clamp Insert, WNG-UNI-CLAMP-INSRT-2021-A22-T22-T23 (QTY 1)
- (2) 10-24 X 1/4" Socket Cap Screw (QTY 2)
- (3) 1/4-20 X 3/8" Set Screw (QTY 2)

Step 2: Install Universal Clamp Insert (2021 Axis A22, T22, T23) into the Universal clamp. The insert can be installed in either half of the universal clamp as shown in Figure 2 and 3. Apply Loctite 243 thread locker (included in main kit) to the threads of 2, 10-24 X 1/4" Socket Cap Screws. Install screws as shown in Figure 3 and tighten.

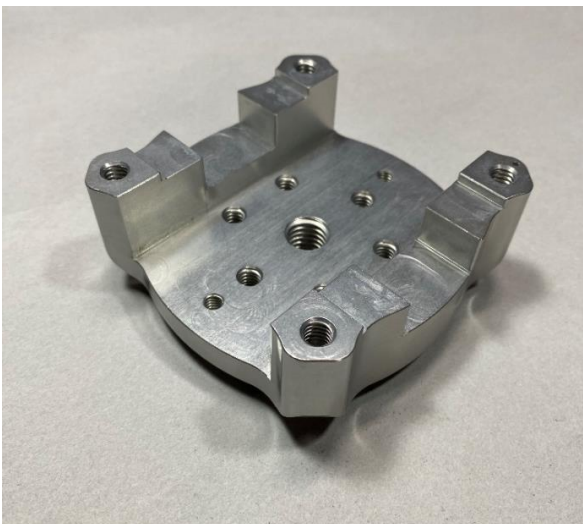


Figure 2



Figure 3

Step 3: Trial Fit Universal Clamp with Insert (2021 Axis A22, T22, T23): Trial fit the Universal clamp set, WNG-UNI-CLAMP with insert, around the swim platform bracket. The brackets can be installed in either orientation as shown in figure 4. The preferred installation locates the clamp half "with the insert" to the inboard side of the swim platform bracket. The lower tube should also mount to the inboard side.

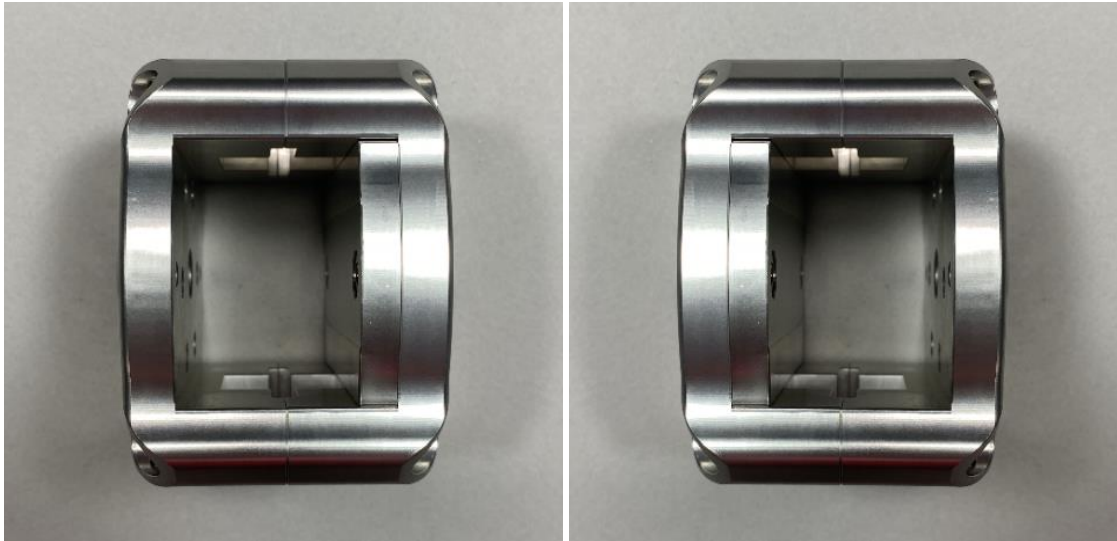


Figure 4 (Aft looking forward, insert recommended to the inboard side)

NOTE: The Axis Swim platform bracket window is tapered, the forward section of the window is taller than the aft shown in figure 5. You may notice a small gap between the universal clamp and swim platform bracket caused by this taper which is normal. In most cases the clamp can be installed fully aft and sandwiched into the small triangle for added security as shown in figure 6. Set screws are also provided for additional security after the clamps are located in their permanent position.

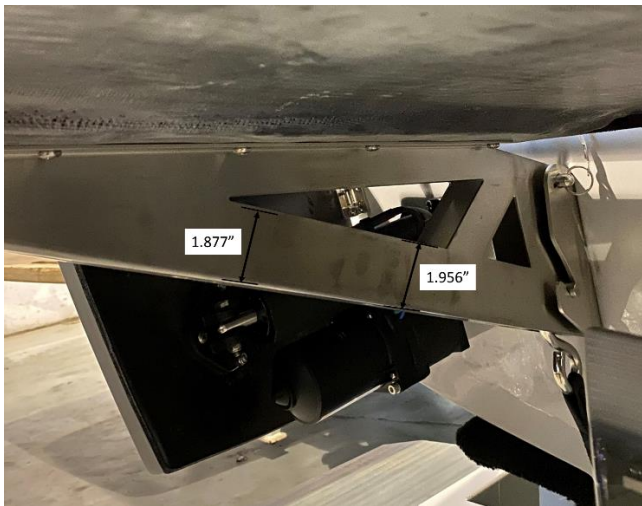


Figure 5 (tapered platform bracket window)



Figure 6 (fully aft sandwiched into the small triangle)

Step 4: Return to the Universal Clamp Mount instructions using the following paragraphs and figures as a reference for Axis specific boats.

Figures 7 and 8 show the recommended installation for Axis boats. The inboard clamp half has the Axis insert installed, and the outboard clamp can be used for installing set screws after the final installation. The lower tube is installed on the inboard side of the universal clamp with the Axis insert.



Figure 7 (Common installation aft looking forward from under platform)

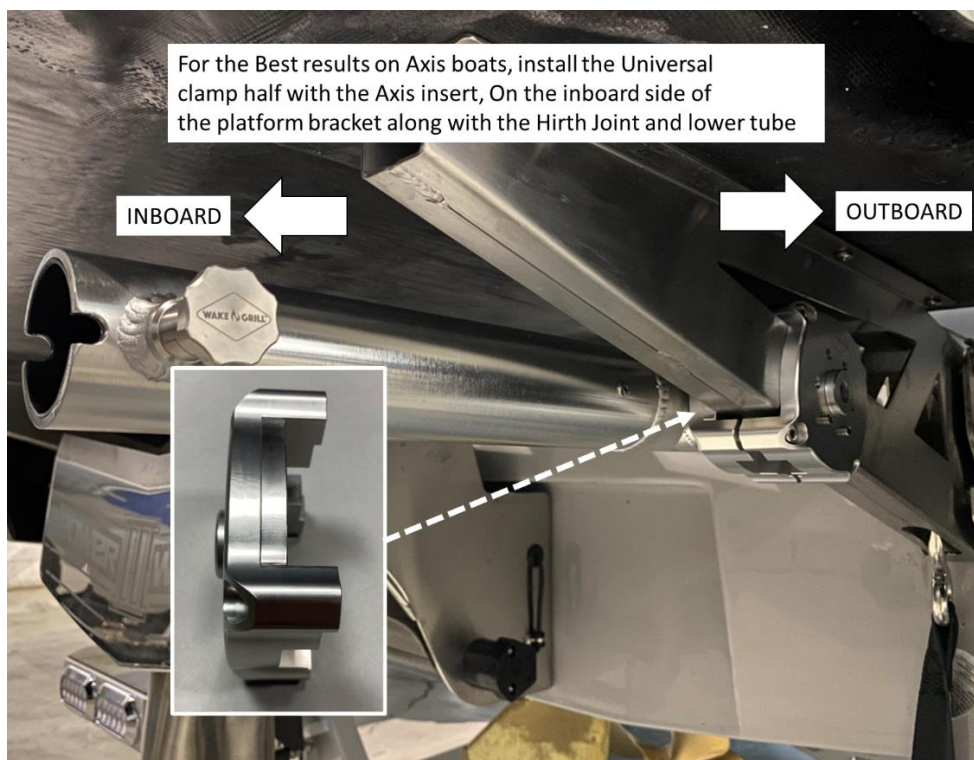


Figure 8 (Detailed view of Starboard Side installation)

Step 5: After installation is complete, install 2 set screws in the lower 2 holes of the outboard clamp shown in figure 9. Tighten set screws against the swim platform bracket to prevent any vertical movement during use.

If you made it this far you deserve a refreshment and a burger, fire up your grill right now and give it test drive.

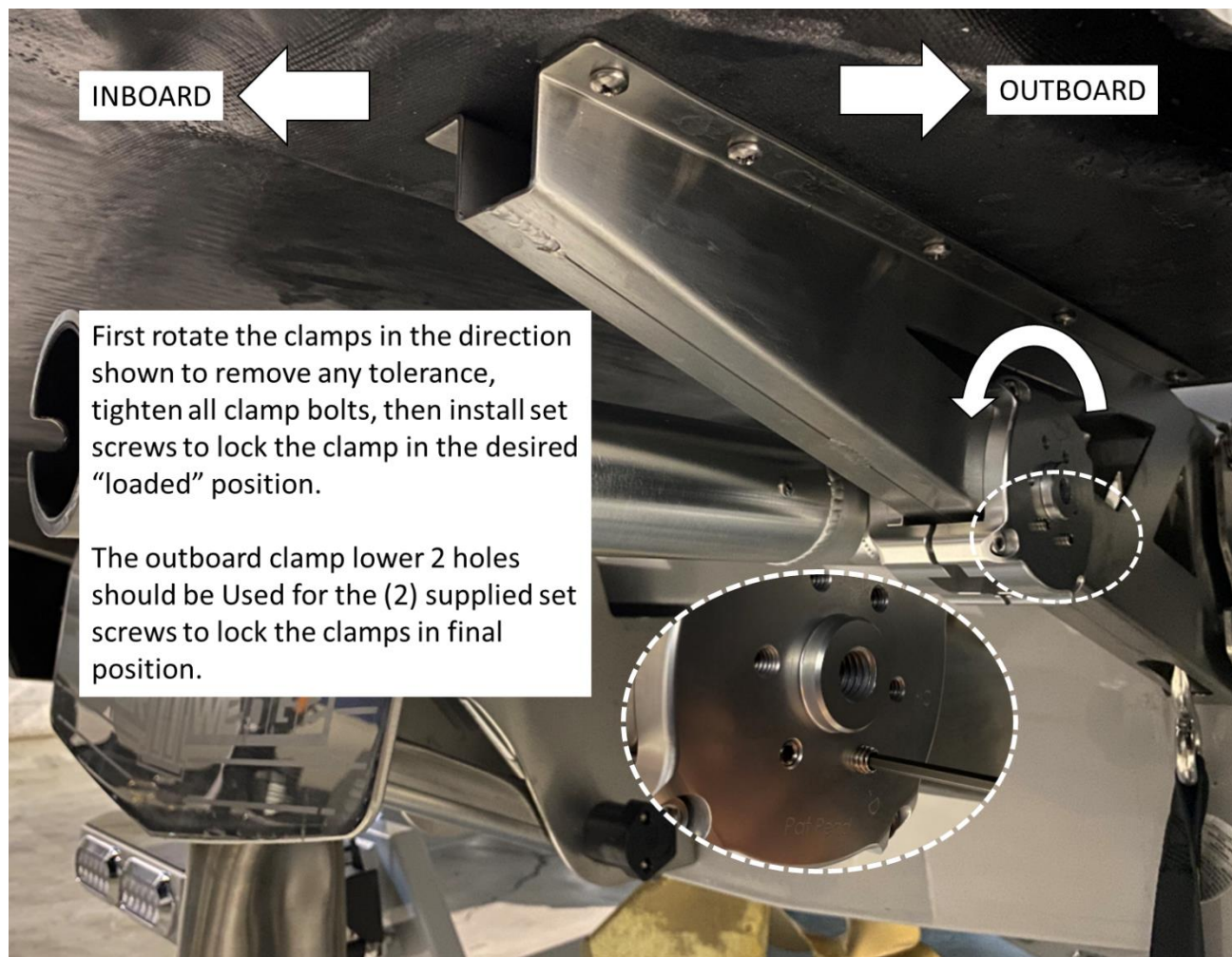


Figure 9 (Set Screw installation)

5 Year Limited Warranty

We offer a 5 Year Warranty on our products along with a 30-day money-back guarantee. If you are not satisfied with our products in any way, return the item and we will refund your money!

Warranty Information

Dukes Marketing L.L.C. (Wake N Grill) warrants to the original purchaser that this product will be free from defects in material and workmanship under normal use for a period of five (5) years from date of original purchase from an authorized Wake N Grill dealer. See exclusions for specific items not covered or with limited warranty. Should repair be necessary under this warranty for any reason due to a manufacturing defect or malfunction during the warranty period, Wake N Grill will repair or replace (at its discretion) the defective product with equivalent product at no charge. Discontinued products may be replaced with equivalent products. Any applicable implied warranties are limited in duration to a period of the express warranty as provided herein beginning with the date of the original purchase at retail, and no warranties, whether express or implied, shall apply to this product thereafter. This warranty is limited to defects in material and workmanship, and it does not apply to loss or damage due to accident, misuse or negligence, or any cause occurring after delivery to the original purchaser.

Warranty Claims

Defective merchandise must be returned to your local authorized Wake N Grill Dealer for warranty issues. To locate an Authorized Dealer please email or call Wake N Grill direct. If the return of defective merchandise is necessary, call Wake N Grill at (480) 686-3130 to obtain a Return Authorization (RA) number. Package all defective items in the original container or in a suitable package that will prevent shipping damage and return to: Wake N Grill 134 E. Broadway Rd. #101 Mesa, AZ 85210.

Warranty Exclusions:

The following items have a limited warranty:

1. Plastic components (1 year)
2. Anodized finish (1 year)

This warranty is valid only if the product is used for the purpose for which it was designed. Wake N Grill does not cover:

- Damage resulting from negligence, misuse, or accident
- Items physically damaged due to abuse
- Freight damage or mishandling
- Items previously repaired by any unauthorized repair facility
- Items returned by unauthorized individuals or dealers
- Return shipping of non-defective items
- The cost of shipping product to Wake N Grill
- Installation slips and marks as a result of installation
- Normal wear-and-tear from use, storage, and transportation
- Damage caused by exposure to water and/or excessive heat
- Items damaged from cross-threading fasteners or improper installation tools and techniques.
- Damage resulting from the product encountering objects such as bridges, other vehicles, animals, livestock, children, retaining walls, tow points, using as a step, etc.